



VPI45..



VPI45..Q with pressure test points

ACVATIX™

Combi valves, PN 25

VPI45..
VPI45..Q

for rooms, zones, air handling units as well as small to medium heating, ventilation and airconditioning systems

- With integrated pressure differential controller
- Valve body made of dezincified hot-pressed brass (DR), CW602N
- Volumetric flow \dot{V}_{100} 500...8500 l/h nominal, with presetting of min. 90 l/h
- DN 15...DN 50
- Internally threaded Rp conforming to ISO 7-1
- Version with pressure test points for Δp measurement (optional)
- For use with electromotoric SSD.. and SQD.. actuators (3-position or DC 0...10 V)

Use

- In ventilation and air conditioning plants for control on the water side and automatic hydraulic balancing of terminal units, such as fan coils, induction units, and in heat exchangers for heating or cooling
- In heating zones like self-contained heating systems, apartments, individual rooms, etc., and for closed systems
- With flow rate of 8500 l/h also suited for small ventilation and air conditioning plants

Type summary

Type	DN	H ₁₀₀ [mm]	Connections		Test points	V̄ _{min} [l/h]	V̄ ₁₀₀ [l/h]	SSD..		SQD..			
								Δp _{min} ¹⁾ [kPa]	Δp _{max} [kPa]	Δp _{min} ¹⁾ [kPa]	Δp _{max} [kPa]		
VPI45.15F0.5	15	5	Rp ½"	internally threaded	with pressure test points	90	620	16	400				
VPI45.15F1.5						290	1730	18	400				
VPI45.20F0.9						160	1050	16	400				
VPI45.20F2						350	2040	22	400				
VPI45.25F1.5						280	1720	16	400				
VPI45.25F2			Rp 1"			350	2040	22	400				
VPI45.32F3	32					560	3050	18	400				
VPI45.40F7	40	6.5	Rp 1½"			2355	7105			26	400		
VPI45.50F8.5	50					2664	8586			32	400		
VPI45.15F0.5Q	15	5	Rp ½"			90	620	16	400				
VPI45.15F1.5Q						290	1730	18	400				
VPI45.20F0.9Q						160	1050	16	400				
VPI45.20F2Q						350	2040	22	400				
VPI45.25F1.5Q						280	1720	16	400				
VPI45.25F2Q			Rp 1¼"			350	2040	22	400				
VPI45.32F3Q	32					560	3050	18	400				
VPI45.40F7Q	40	6.5	Rp 1½"			2355	7105			26	400		
VPI45.50F8.5Q	50					2664	8586			32	400		

DN = nominal size

H₁₀₀ = nominal stroke

V̄₁₀₀ = volumetric flow through fully open valve (H₁₀₀)

V̄_{min} = smallest presettable volumetric flow through fully open valve (H₁₀₀)

Δp_{max} = max. permissible differential pressure across the valve's control path, valid for the entire actuating range of the motorised valve

Δp_{min} = minimum differential pressure required across the valve's control path, so that the difference pressure regulator works reliably

¹⁾ The exact differential pressure Δp_{min} depends on the preset value, see following table:

Typ	Preset position			
	1.0 Δp _{min} [kPa]	2.0 Δp _{min} [kPa]	3.0 Δp _{min} [kPa]	4.0 maximal Δp _{min} [kPa]
VPI45.15F0.5..	14.5	15.1	15.7	16
VPI45.15F1.5..	14	15.8	17.0	18
VPI45.20F0.9..	14	15.1	15.7	16
VPI45.20F2..	14	18	20.2	22
VPI45.25F1.5..	14	14.8	15.5	16
VPI45.25F2..	14	18.3	20.2	22
VPI45.32F3..	14.5	16	17	18
VPI45.40F7..	16,5	20	25	26
VPI45.50F8.5..	22	28	30	32

Ordering

When ordering, please give quantity, description and type of valve and actuator.

Example: 10 combi valves VPI45.25F1.5

10 actuators SSD61

Delivery Valves and actuators are supplied packed as individual items.

Rev. no.

See overview, page 10.

Equipment combinations

Overview of actuators

Actuators	Operating voltage	Positioning signal	time	force	Stroke	Connecting cable	Data-sheet
SSD31	AC 230 V	3-position DC 0...10 V	150 s	> 250 N	5 mm	1.5 m order separately, type overview see datasheet	N4861
SSD81	AC 24 V		75 s				
SSD61							
SSD31/00	AC 230 V		150 s				
SSD81/00	AC 24 V		75 s				
SSD61/00							
SQD35.00	AC 230 V	3-position AC 24 V DC 0...10 V	150	> 400 N	6.5 mm	Must be supplied by the installer	N4540
SQD85.03			35				
SQD65							

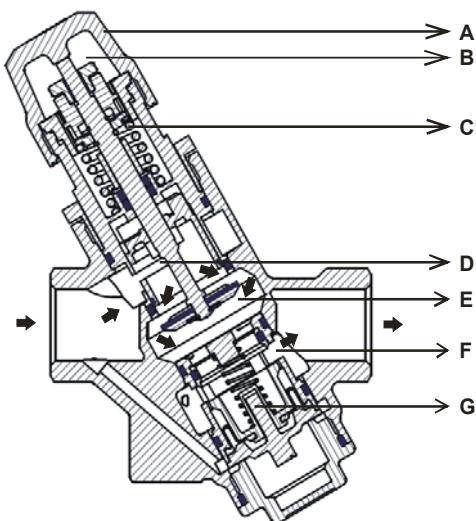
Accessories

Accessory	Brief description
ALE10	 <p>Electronic manometer incl. measuring lines and measuring tips. Measuring range 700 kPa, max. 1000 kPa. For measuring the differential pressure between P+ and P- of VPI45..Q combi valves (refer to diagram under "Function"). Functions of the manometer:</p> <ul style="list-style-type: none"> • Start/stop • Automatic zero position • Backlit display • Display: Out → outside the measuring range • Holding function
ALE11	 <p>Measuring lines and measuring tips for use with VPI45..Q combi valves (included with ALE10).</p>
ALP45	 <p>1" spare nipples (set of 2 pieces) Set contains 1 piece each with a red and blue ribbon.</p>

Technical / mechanical design

Construction

Combi valve VPI45..



- A Manual control knob
- B Ring with dial for presetting
- C Closing spring
- D Throttling point linked to B
- E Seat of control valve
- F Controller's throttling point
- G Differential pressure controller
- Flow path

Combi valve VPI45.. is additionally equipped with pressure test points

Functions

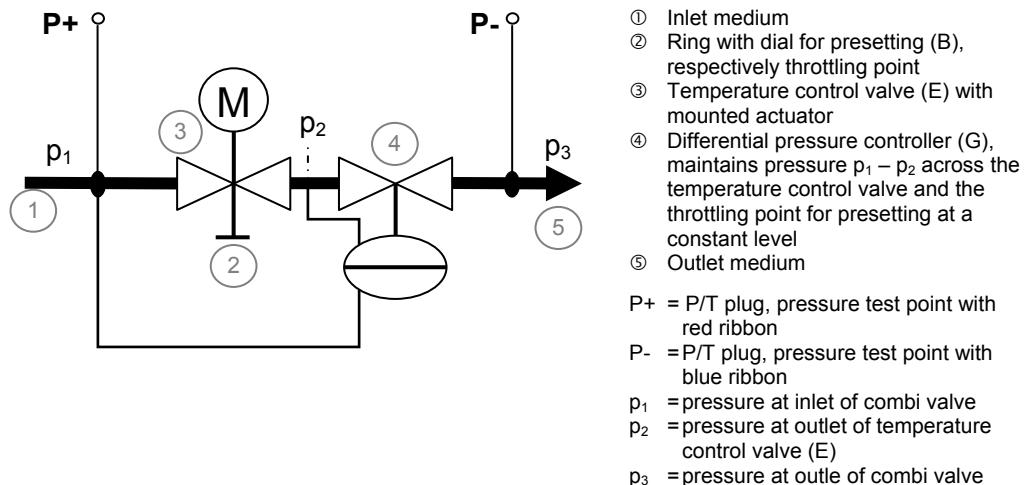
The medium entering the valve passes through a variable rectangular opening (D) which is connected to the ring with the dial (B) for presetting the maximum volumetric flow. Then, the medium flows through the temperature control valve (E) with a linear characteristic and a stroke of 5 mm. A powerful spring (C) ensures safe closing.



Ring with dial for presetting (B)

The electromotoric actuator opens and accurately positions the valve (not shown here). Before leaving the valve, the medium passes through a second throttling point (F) which is controlled by the built-in mechanical differential pressure controller (G). This controller is the heart of the valve and ensures that the selected volumetric flow is maintained across the whole working range.

The valve VPI45..Q is additionally equipped with 2 pressure test points (P+, P-), which allow measurement of the total differential pressure across the valve. For that purpose, the electronic manometer, e.g. ALE10 can be used.



Manual control

The black control knob (A) is ready fitted and facilitates manual control of the combi valve. Factory setting: the valve is fully open, thus making it possible to purge the system.



Sizing

Engineering example

Basis of design

1. Determine heat demand Q [kW]
2. Determine temperature differential ΔT [K]
3. Calculate volumetric flow $\dot{V} = \frac{Q[\text{kW}] \cdot 1000}{1.163 \cdot \Delta T[\text{K}]} \left[\frac{\text{l}}{\text{h}} \right]$
4. Select suitable combi valve VPI45..
5. Determine dial setting using Volumetric flow/dial presetting table, page 5

Example

1. Heat demand heat exchanger $Q = 8.4 \text{ kW}$
2. Temperature differential (flow - return) $\Delta T = 6 \text{ K}$
3. Volumetric flow $\dot{V} = \frac{8.4 \text{ kW} \cdot 1000}{1.163 \cdot 6 \text{ K}} = 1,203 \text{ l/h}$

Hint: You can also determine the volumetric flow \dot{V} using the valve slide rule.

4. Select combi valve VPI45..
- Ideally, combi valves should be selected such that they operate at about 80% of their maximum flow, enabling them to deliver spare capacity, if required.
- Selection: VPI45.15F1.5 respectively VPI45.15F1.5Q (with pressure test points)

5. Determine dial setting using Volumetric flow/dial presetting table, page 5

Volumetric flow	1,200 l/h
Dial setting	2.4 dial graduations

Volumetric flow / dial presetting

Tables to determine the dial setting for a desired volumetric flow.

VPI45.15F0.5, VPI45.15F0.5Q

[l/h]			90	130	160	190	220	250	280	310	340	380	410	440	470	500	530	560	590	620	
Dial	Min.	0.2	0.4	0.6	0.8	1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	Max.

VPI45.15F1.5, VPI45.15F1.5Q

[l/h]			290	400	500	600	710	810	910	1010	1100	1200	1280	1370	1440	1520	1580	1640	1680	1730	
Dial	Min.	0.2	0.4	0.6	0.8	1	1.2	1.4	1.6	1.8	2	2.2	2.4	2.6	2.8	3	3.2	3.4	3.6	3.8	Max.

VPI45.20F0.9, VPI45.20F0.9Q

[l/h]			160	210	260	320	370	420	470	530	580	630	680	740	790	840	890	950	1000	1050	
Dial	Min.	0.2	0.4	0.6	0.8	1	1.2	1.4	1.6	1.8	2	2.2	2.4	2.6	2.8	3	3.2	3.4	3.6	3.8	Max.

VPI45.20F2, VPI45.20F2Q

[l/h]			350	460	580	690	810	920	1040	1150	1270	1380	1490	1600	1700	1790	1880	1950	2000	2040	
Dial	Min.	0.2	0.4	0.6	0.8	1	1.2	1.4	1.6	1.8	2	2.2	2.4	2.6	2.8	3	3.2	3.4	3.6	3.8	Max.

VPI45.25F1.5, VPI45.25F1.5Q

[l/h]			280	380	490	590	700	800	900	1010	1100	1200	1290	1370	1450	1520	1590	1640	1690	1720	
Dial	Min.	0.2	0.4	0.6	0.8	1	1.2	1.4	1.6	1.8	2	2.2	2.4	2.6	2.8	3	3.2	3.4	3.6	3.8	Max.

VPI45.25F2, VPI45.25F2Q

[l/h]		350	460	580	690	810	920	1040	1150	1270	1380	1490	1600	1700	1790	1880	1950	2000	2040		
Dial	Min.	0.2	0.4	0.6	0.8	1	1.2	1.4	1.6	1.8	2	2.2	2.4	2.6	2.8	3	3.2	3.4	3.6	3.8	Max.

VPI45.32F3, VPI45.32F3Q

[l/h]		560	740	920	1100	1290	1470	1640	1820	1980	2140	2300	2440	2570	2700	2810	2910	2990	3050		
Dial	Min.	0.2	0.4	0.6	0.8	1	1.2	1.4	1.6	1.8	2	2.2	2.4	2.6	2.8	3	3.2	3.4	3.6	3.8	Max.

VRI1E F0F8 F VRI1E F0F8 F



Presetting

Prior to mounting the actuator, the presetting is to be made according to the following example:

1. Remove control knob from valve
 2. Loosen knurled nut
 3. Adjust the desired dial setting with the white knob
 4. retighten knurled nut by hand

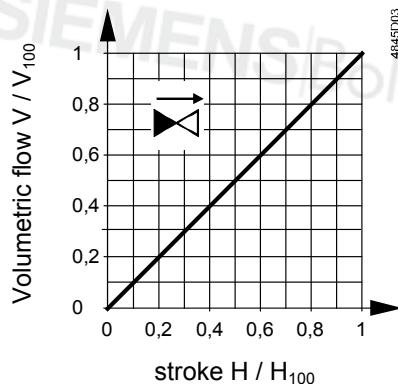


Circulating pump

The valve's authority P_V need not be calculated. When sizing the circulating pump, it must be made certain that the most critical heat exchanger in the system – usually the remotest from the pump – gets enough pressure (pump head).

Valve characteristic

VPI45.., VPI45..Q



4845D03

Engineering notes

Valve	Symbol		flow in control mode		valve stem	
	VPI45..	VPI45..Q	Inlet	Outlet	retracts	extends
Combi valve VPI45..			Variable	Variable	opens	closes

Caution

The direction of flow indicated (arrow on the valve body) is mandatory!

The valves should preferably be mounted in the return pipe where temperatures are lower and where the sealing gland is less affected by strain.

Symbols

Symbol used in catalogs and application descriptions	Direction of flow VPI45..	Direction of flow VPI45..Q	Symbol used in diagrams
			There are no standard symbols for combi valves in diagrams

Recommendation

A strainer should be fitted upstream of the valve to enhance reliability.

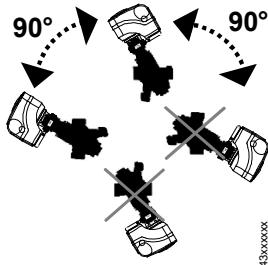
Mounting notes

Valve and actuator can be straightforwardly assembled on site. Special tools or adjustments are not required.

Prior to mounting the actuator, the required volumetric flow must be set.

The valve is supplied complete with Mounting Instructions (74 319 06490a).

Mounting positions



Commissioning notes

- ⚠** The valves must be commissioned with the manual control knob or actuator correctly fitted.
- ⚠** The combi valves have to be open when flushing or pressure testing the system. Strong pressure impacts can damage closed combi valves.
- ⚠** Differential pressure Δp_{max} across the valve's control path is not allowed to exceed 400 kPa.

Manual control

When turning the manual control knob in clockwise direction or operating the actuator, the valve opens. A reset spring closes the valve. The valves are supplied fully open.

Maintenance notes

The VPI45.. valves are maintenance-free.

Caution ⚠

When performing service work on the valve and / or actuator:

- Switch off the pump and disconnect power supply
- Close the shutoff valve in the piping network
- Fully reduce pressure in the piping network and allow the pipes to cool down completely

Remove the electrical connections only if necessary.

Sealing gland

The stem sealing gland cannot be exchanged. Should leakage occur, the whole valve must be replaced.

Disposal



Due to the different types of material used, the valve must be disassembled prior to disposal. Special handling of certain valve components may be required by law or may be sensible from an ecological point of view.

Local and currently valid legislation must be observed.

Warranty

Application-related technical data are guaranteed only when the valves are used in connection with the Siemens actuators listed under "Equipment combinations", page 3. When used with actuators of other manufacture, any warranty by Siemens becomes void.

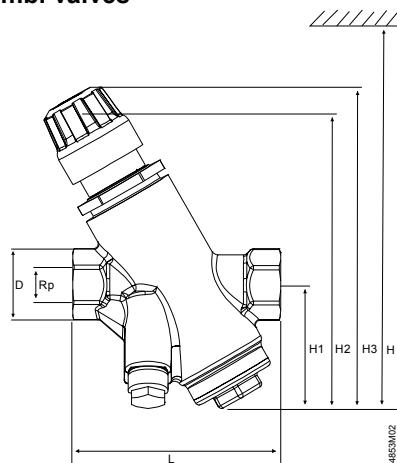
Technical data

Functional data	PN class	PN 25 as per EN 1333	
	Perm. operating pressure	2,500 kPa (25 bar) as per ISO 7628 / EN 1333	
	Control range	Δp_{\min} [kPa]	Δp_{\max} [kPa]
	Differential pressure controller	VPI45.15F0.5..	16
		VPI45.15F1.5..	18
		VPI45.20F0.9..	16
		VPI45.20F2..	22
		VPI45.25F1.5..	16
		VPI45.25F2..	22
		VPI45.32F3..	18
		VPI45.40F7..	26
		VPI45.50F8.5..	32
	Valve characteristic	Linear	
	Leakage rate	DN15...32	0...0,05 % of volumetric flow \dot{V}_{100}
		DN40...50	At $p_{\max} = 230$ kPa: 0...0,05 % of volumetric flow \dot{V}_{100}
			At $\Delta p_{\max} = 400$ kPa: $> 0,05$ % of volumetric flow \dot{V}_{100}
	Permissible media	Low temperature hot water, chilled water, water with antifreeze Recommendation: Water treatment to VDI 2035	
	Medium temperature	1...120 °C	
	Nominal stroke	DN15...DN32	5 mm
		DN40...DN50	6.5 mm
Standards	Pressure Equipment Directive	PED 97/23/EC	
	Pressure Accessories	as per article 1, section 2.1.4	
	Fluid group 2	DN15...40	• without CE-marking as per article 3, section 3 (sound engineering practice)
		DN50	• category I, with CE-marking
Materials	Valve body, plug, seat, sealing gland and test points	De-zincified hot-pressed brass (DR), CW602N	
	Stem, spring	Stainless steel	
	Presetting	PTFE, PPO, POM C und ABS	
	Regulator	PPS	
	Seals	EPDM 281 (O-ring)	
Dimensions / weight	Dimensions	Refer to "Dimensions", page 9	
	Threaded connections	Rp to ISO 7-1 (internally threaded)	
	Actuator connection	M30 x 1.5 mm	
	Weight	Refer to "Dimensions", page 9	

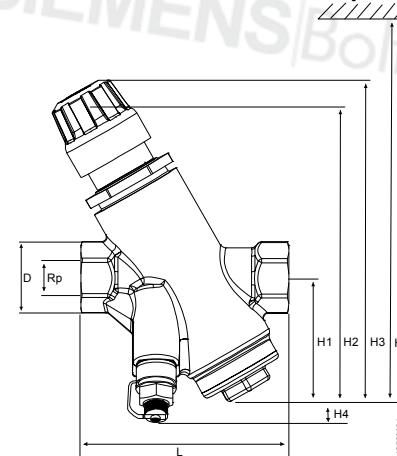
Dimensions

VPI45 .. combi valves

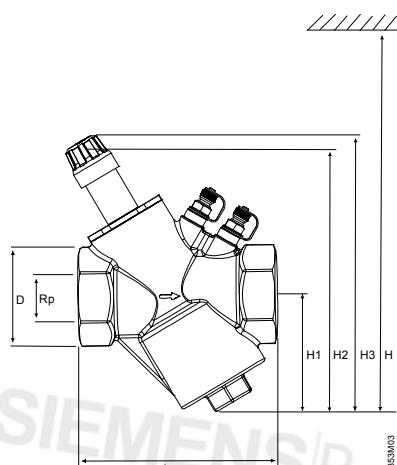
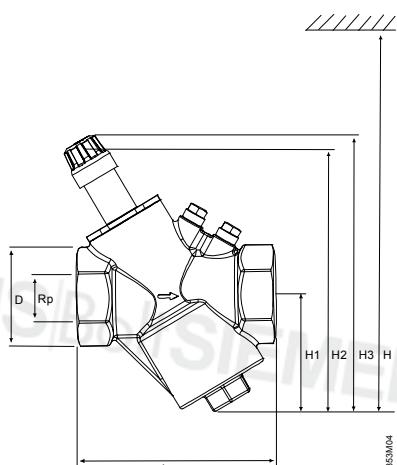
DN15...32



VPI45..Q combi valves with pressure test points



DN40/50



Valves	Rp [inch]	D [mm]	L [mm]	H1 [mm]	H2 [mm]	H3 [mm]	H4 [mm]	H ¹⁾ SSD.. SQD.. [mm]		Weight [kg]
								SSD..	SQD..	
VPI45.15F0.5	Rp 1/2	27	88	53	123	135		205		0.898
VPI45.15F1.5	Rp 1/2	27	88	53	123	135		205		0.898
VPI45.20F0.9	Rp 3/4	32	88	53	123	135		205		0.908
VPI45.20F2	Rp 3/4	32	88	53	123	135		205		0.908
VPI45.25F1.5	Rp 1	39	92	53	123	135		205		0.998
VPI45.25F2	Rp 1	39	92	53	123	135		205		0.998
VPI45.32F3	Rp 1 1/4	46	128	69	145	158		227		1.518
VPI45.40F7	Rp 1 1/2	52	144	87	193	206			356	2.519
VPI45.50F8.5	Rp 2	68	155	93	206	219			368	3.156
VPI45.15F0.5Q	Rp 1/2	27	88	53	123	135	11	205		0.898
VPI45.15F1.5Q	Rp 1/2	27	88	53	123	135	11	205		0.898
VPI45.20F0.9Q	Rp 3/4	32	88	53	123	135	13	205		0.908
VPI45.20F2Q	Rp 3/4	32	88	53	123	135	13	205		0.908
VPI45.25F1.5Q	Rp 1	39	92	53	123	135	11	205		0.998
VPI45.25F2Q	Rp 1	39	92	53	123	135	11	205		0.998
VPI45.32F3Q	Rp 1 1/4	46	128	69	145	158	6	227		1.518
VPI45.40F7Q	Rp 1 1/2	52	144	87	193	206			356	2.539
VPI45.50F8.5Q	Rp 2	68	155	93	206	219			368	3.176

¹⁾ Total height including actuator SSD.. or SQD..

Revision numbers

Product number	Valid from rev. no.	Product number	Valid from rev. no.
VPI45.15F0.5	..A	VPI45.15F0.5Q	..A
VPI45.15F1.5	..A	VPI45.15F1.5Q	..A
VPI45.20F0.9	..A	VPI45.20F0.9Q	..A
VPI45.20F2	..A	VPI45.20F2Q	..A
VPI45.25F1.5	..A	VPI45.25F1.5Q	..A
VPI45.25F2	..A	VPI45.25F2Q	..A
VPI45.32F3	..A	VPI45.32F3Q	..A
VPI45.40F7	..A	VPI45.40F7Q	..A
VPI45.50F8.5	..A	VPI45.50F8.5Q	..A